## **CLAIMS**

What is claimed as new and desired to be protected by Letters Patent of the United States is:

1. A method of fabricating a resistance variable memory element, comprising the steps of:

forming a layer of a resistance variable material; and subsequently increasing the rigidity of said resistance variable material.

- 2. The method of claim 1 wherein said step of increasing the rigidity comprises the step of annealing said resistance variable memory element.
- 3. The method of claim 2 wherein said step of annealing comprises heating said resistance variable material to a temperature of about or below a thin-film glass transition temperature of said resistance variable material.
- 4. The method of claim 2 wherein said step of annealing comprises the step of heating said glass material to a temperature ranging from about 200°C to about 330°C for a time period ranging from about 5 to about 15 minutes.
- 5. The method of claim 4 wherein said time period is about 10 minutes.
- 6. The method of claim 2 wherein said step of annealing is performed in an atmosphere comprising oxygen.

7. The method of claim 1 wherein said resistance variable material comprises a germanium-selenide glass.

- 8. The method of claim 7 wherein said germanium-selenide glass has a stoichiometry between about  $Ge_{20}Se_{80}$  and about  $Ge_{23}Se_{77}$ .
- 9. The method of claim 7 wherein said germanium-selenide glass has a germanium molar concentration number of equal to or less than about 0.23.
- 10. The method of claim 1 wherein after increasing the rigidity, said resistance variable material has a mean coordination number of at least about 2.46.
- 11. A method of fabricating a resistance variable element, comprising the steps of:

forming a layer of germanium-selenide glass;

incorporating silver into said germanium-selenide glass layer to form a silver-germanium-selenide glass; and

processing said silver-germanium-selenide glass to remove at least some selenium from said silver-germanium-selenide glass.

12. The method of claim 11 wherein said step of processing comprises heating said silver-germanium-selenide glass to a temperature at or below a thin-film glass transition temperature of said silver-germanium-selenide glass.

- 13. The method of claim 11 wherein heating is performed in an atmosphere comprising oxygen.
- 14. The method of claim 11 wherein after heating said silver-germanium-selenide glass, said silver-germanium-selenide glass has a mean coordination number of at least about 2.46.
- 15. The method of claim 11 wherein said processing comprises annealing said silver-germanium-selenide glass at a temperature ranging from about 200°C to about 330°C for a time period ranging from about 5 to about 15 minutes.
- 16. The method of claim 15 wherein said time period is about 10 minutes.
- 17. The method of claim 11 wherein said germanium-selenide glass layer has a stoichiometry range from between about  $Ge_{20}Se_{80}$  and about  $Ge_{23}Se_{77}$ .
- 18. The method of claim 11 wherein said germanium-selenide glass layer has a germanium molar concentration number of about 0.23 or less prior to said processing.
- 19. The method of claim 11 wherein after removing at least some selenium from said silver-germanium-selenide glass, said silver-germanium-selenide glass has a germanium molar concentration number greater than about 0.23.

20. A method of forming a resistance variable memory element comprising the steps of:

forming a first electrode;

forming an insulating layer over said first electrode;
etching an opening in said insulating layer to expose said first
electrode;

depositing a resistance variable material in said opening;
adding a metal to said resistance variable material to form a
metal containing resistance variable material;

increasing the rigidity of said metal containing resistance variable material; and

forming a second metal electrode in contact with said metal containing resistance variable material.

- 21. The method of claim 20 wherein said step of increasing rigidity comprises annealing said metal containing resistance variable material.
- 22. The method of claim 21 wherein said step of annealing is performed in an atmosphere comprising oxygen.
- 23. The method of claim 21 wherein said step of annealing comprises the step of heating said metal containing resistance variable material to a temperature at or below a thin-film

glass transition temperature of said metal containing resistance variable material.

- 24. The method of claim 21 wherein said step of annealing comprises the step of heating said metal containing resistance variable material to a temperature ranging from about 200°C to about 330°C for a time period ranging from about 5 to about 15 minutes.
- 25. The method of claim 24 wherein said time period is about 10 minutes.
- 26. The method of claim 20 wherein after said step of increasing the rigidity, said metal containing resistance variable material has a mean coordination number of at least about 2.46.
- 27. The method of claim 20 wherein said resistance variable material comprises a germanium-selenide composition.
- 28. The method of claim 27 wherein the step of increasing the rigidity comprises removing at least some selenium from said germanium-selenide composition.
- 29. The method of claim 27 wherein the step of increasing the rigidity comprises changing the stoichiometry of said germanium-selenide composition.

- 30. The method of claim 20 wherein the step of increasing the rigidity comprises changing the stoichiometry of said resistance variable material.
- 31. The method of claim 27 wherein said germanium-selenide composition has a stoichiometry range between about  $Ge_{20}Se_{80}$  and about  $Ge_{23}Se_{77}$ .
- 32. The method of claim 27 wherein said germanium-selenide composition has a germanium molar concentration number of about 0.23 or less prior to said increasing step.
- 33. The method of claim 32 wherein said germanium-selenide composition has a germanium molar concentration of greater than about 0.23 after said increasing step.
  - 34. A resistance variable memory element comprising; a first electrode;

an annealed silver-germanium-selenide glass in electrical communication with said first electrode; and

a second electrode in electrical communication with said annealed silver-germanium-selenide glass.

- 35. The device of claim 34 wherein said glass has a germanium molar concentration number greater than about 0.23.
- 36. The device of claim 34 wherein said glass has a mean coordination number of at least about 2.46.

37. A chalcogenide element comprising:

an annealed silver doped germanium-selenide glass, wherein said glass has a germanium molar concentration number of greater than about 0.23.

- 38. A chalcogenide element comprising:

  an annealed silver doped germanium-selenide glass,

  wherein said glass has a mean coordination number of at least about

  2.46.
- 39. A resistance variable element comprising:

  an annealed metal containing resistance variable material having an increased rigidity.
  - 40. The device of claim 39 wherein said metal is silver.
- 41. The device of claim 39 wherein said annealed metal containing resistance variable material comprises a germanium-selenide glass.
- 42. The device of claim 41 wherein said germanium-selenide glass has a germanium molar concentration number of greater than about 0.23.
- 43. The device of claim 39 wherein said annealed metal containing resistance variable material has a mean coordination number of at least about 2.46.

- 44. The device of claim 39 wherein said annealed metal containing resistance variable material comprises a silver doped germanium-selenide.
- 45. A resistance variable element comprising:

  an annealed metal containing resistance variable material
  having an increased rigidity;

at least one access transistor and at least one capacitor for storing a data value which is associated with said access transistor, and at least one metal plug electrically connected to an active area of said transistor.

- 46. The device of claim 45 wherein said metal comprises silver.
- 47. The device of claim 45 wherein said annealed metal containing resistance variable material comprises a germanium-selenide glass.
- 48. The device of claim 47 wherein said germanium-selenide glass has a germanium molar concentration number of greater than about 0.23.
- 49. The device of claim 45 wherein said annealed metal containing resistance variable material has a mean coordination number of at least about 2.46.

50. The device of claim 45 wherein said annealed metal containing resistance variable material comprises a silver doped germanium-selenide.

51. A computer having a memory, said memory comprising:

an annealed metal containing resistance variable material having increased rigidity.

- 52. The device of claim 51 wherein said metal comprises silver.
- 53. The device of claim 51 wherein said annealed metal containing resistance variable material comprises a germanium-selenide glass.
- 54. The device of claim 53 wherein said germaniumselenide glass has a germanium molar concentration number of greater than about 0.23.
- 55. The device of claim 51 wherein said annealed metal containing resistance variable material has a mean coordination number of at least about 2.46.
- 56. The device of claim 51 wherein said annealed metal containing resistance variable material comprises a silver doped germanium-selenide.
  - 57. A resistance variable element comprising:

an annealed resistance variable material having an increased rigidity.

- 58. The device of claim 57 wherein said annealed resistance variable material comprises silver.
- 59. The device of claim 57 wherein said annealed resistance variable material comprises a germanium-selenide glass.